# Stabilization of Black Cotton Soil Using Envirobase and Sodium Silicate with Lime

Sujit Ghule<sup>#1</sup>, Aditya Jadhav<sup>#2</sup>, Akshay Davkhare<sup>#3</sup>, Omkar Dafal<sup>#4</sup>, Sweta Patil<sup>#5</sup>

<sup>#1-4</sup>UG Students, Civil Engineering Department, Savitribai Phule Pune University, Pune <sup>#5</sup>Assistant Professor, Civil Engineering Department, Savitribai Phule Pune University, Pune <sup>1</sup>ghulesujit3@gmail.com

> <sup>2</sup>adijadhav7117@gmail.com <sup>3</sup>akshaydavkare100@gmail.com <sup>4</sup>dafalomkar43@gmail.com <sup>5</sup>shwetapatil1101@gmail.com

#### Abstract

Black cotton soil is a major type of soil in India. It constitutes one third of total area in India. Largest share of this soil is found in states like Maharashtra, Madhya Pradesh and Gujarat. This soil is well known for their high swelling and high shrinking properties. It is due to the clay Montmorillonite. They have very high water-holding capacity. This type of soil properties can by stabilized by adding chemicals envirobase, sodium silicate, lime, etc. We experimented with chemicals in different proportions to study their effect on soil to find the best economical material to be used for stabilization

Keywords- Envirobase, Soil, Sodium Silicate, Lime

#### I. INTRODUCTION:

#### A. Background:

The word "soil" is derived from the Latin word sodium which according to Webster's dictionary. Soil is a mixture of minerals, organic matter, gases, liquids, and countless organisms that together support life on Earth. Soil is a natural body called the pedosphere which has four important functions: it is a medium for plant growth; it is a means of water storage, supply and purification; it is a modifier of Earth's atmosphere; it is a habitat for organisms; all of which, in turn, modify the soil. Soil is called the "Skin of the Earth". Most soils have a density between 1 and 2 g/cm.

Black cotton soil is found in extensive region of Deccan Trap in Indian. They are of variable thickness, underlain by black sticky material known as "black soil". Black cotton soil is when comes in contact with water it either swells or shrinks and resulting in moments to the structure which are generally not related to direct effect of loading. On account of its high volumetric changes it is not suitable for construction. It swells and shrinks excessively due to present of fine clay particles. Alternate swelling and shrinking of soil are responsible for differential settlement of structure so black cotton soil must be treated by using suitable admixtures to stabilize it. The stability and bearing power of the soil is considerably improved by soil stabilization through controlled compaction, proportioning and the addition of suitable admixtures Swelling soil is not suitable for the construction work on account of its volumetric changes. Expansive soil deposits occur in the arid and semi-arid regions of the world and are problematic to the engineering structures because of their tendency to heave during the wet season and shrink during dry season. Different damages in the form of cracking, undulation, differential settlements, etc. are experienced by the roads, buildings, irrigation canals, water and sewer lines, etc.

Black cotton soils are very fertile soils, they are not good as road or construction foundation. Black cotton soils are expansive clays with high potential for shrinking or swelling as a result of changing moisture content. Due to intensive shrinks well processes, surface crack resulting in openings during dry seasons. These openings are usually more than 50mm wide and several millimetres deep. Cracks disappear during wet season but an uneven soil surface stays as a result of irregular swelling and heaving. The term ground improvement and ground modification refer to the improvement or modification to the engineering properties of soil that are carried out at a site where the soil in its natural state does not possess properties that are acceptable to us for the proposed Civil Engineering activity.

# B. Aims and objectives:

The aims and objectives of this investigation is bringing stability for structure to be developed on black cotton soil. Adding strength to the black cotton soil below road and other structures so as to increase its lifespan by varying parameters as follows,

- 1. To find the bearing capacity by CBR test and moisture content of black cotton soil.
- 2. To improve soil strength and workability by using chemicals.
- 3. To find bearing capacity of chemical mixed black cotton soil by CBR test.
- 4. Compare the result of natural black cotton soil and chemical added black cotton soil.

# **II. REVIEW OF LITERATURE**

Muzaffar Wani etc. [2017] In this paper we studied that improving the engineering properties of the soil by using sodium silicate with lime. This paper presents a review of different researchers in the recent years on the use of lime for improvement the strength, moisture content, and plasticity index of black cotton soil. It contains different percentage of addition of lime and then sodium silicate along with lime in soil, their effect on compressive strength and increase optimum moisture content. The compressive strength increased by 129% when addition of soil +4.5% lime +2.5% sodium silicate and when addition of soil + 4.5% lime +2.5% sodium silicate then CBR increased by 219%.

Pramod Kilabanur etc. [2015] In this paper we studied that improving the engineering properties of the soil by using envirobase. In this paper we observed that addition of envirobase to the black cotton soil had increase the CBR and reduced plasticity index of soil. This paper show that how effective Envirobase in case of roads, highway and airfield construction. In case use of envirobase in black cotton soil the CBR value increased by more than 250% and optimum moisture content reduced to 12% when 3% envirobase was added to the soil.

Hossein Moayedi etc. [2011] In this paper Soft clay soil can be stabilized by the adding of small percentages of sodium silicate. Addition of 5mol/L sodium silicate showed the highest unconfined compressive strength. Clay soil presents problems to geotechnical engineers because of its complex nature like low hydraulic conductivity, its plasticity, and therefore the time dependency of volume as well as pore water pressure change. In this paper unconfined compressive strength test is conducted.

Shailendra Singh etc. [2015] In this paper Black Cotton soil is one which when associated with engineering structure and in presence of water will show a tendency to swell or shrink. Black cotton soil is not suitable for the construction work on account of its volumetric changes. Black cotton soil is made of varying properties of clay minerals like Montmorillonites, Illite and Kaolinite, chemicals like iron oxide and calcium carbonate in.

#### **III.PROBLEM FORMULATION**

Alternate swelling and shrinkage of soil is responsible for differential settlement, crack etc. causes in the structures are experienced by the road, building, irrigation canal etc. And at worst case failure of structure will occurs.

# **IV.METHODOLOGY**

## A. Material used:

*1.Black cotton soil*: The laboratory tests were conducted to determine various engineering and physical properties of the soil. According to IS:1498-1970 classification system of the soil was clayey soil.

2. *Envirobase:* Envirobase is a liquid soil strengthener for the installation of durable, virtually weatherproof unpaved roads and exceptionally strong, long lasting bases for paved roads. It is a unique blend of environmentally safe, non-toxic compounds that, when properly applied, allows the construction of a durable, strong, virtually water-resistant soil layer via an ionic stabilization process.

Sr.	Particulars	Values	
No.			
1	Appearance	Translucent liquid	
2	Odor	None of slightly chemical odor	
3	pH	11-12	
4	Vapor Pressure	N/A	
5	Flammability	Non flammable	
6	Specific Gravity	1.33	
7	Oxidizing properties No		
8	Solubility 100% in water		
9	Vapor density N/A		
10	Freezing point >32 F		
11	Boiling point	>212 F	

#### properties of Envirobase:

Table Number 1: properties of Envirobase

*3. Sodium Silicate*: Sodium silicate is a generic name for chemical compounds with the formula NaSiO or (Na2O)·SiO such as sodium metasilicateNa2SiO3, sodium orthosilicateNa4SiO4, and sodium pyro silicateNa6Si2O7.The anions are often polymeric. These compounds are generally colourless transparent solids or white powders, and soluble in water in various amounts.

4. *Lime:* Lime is the common name of chemical calcium oxide which is available in white powder form and comes from the heating of calcium carbonate. Lime is a calcium-containing inorganic mineral composed primarily of oxides, and hydroxide, usually calcium oxide and calcium hydroxide. It is also the name for calcium oxide which occurs as a product of coal seam fires and in altered limestone xenoliths in volcanic ejecta. The word lime originates with its earliest use as building mortar and has the sense of sticking or adhering.

Properties of Lime:

Sr. No.	Particulars	Values	Table
1.	Appearance	White to pale yellow/ brown powder	
2.	Odour	Odourless	
3.	Density	3.44 g/cc	
4.	Melting point	2886 k	
5.	Boiling point	4120 k	

#### Number 2: properties of Lime

Test:

#### 1. Oven Drying Method:

Determining Water Content in Soil by Oven Drying Method. This test is done to determine the water content in soil by oven drying method as per IS: 2720 (Part II) – 1973. The water content (w) of a soil sample is equal to the mass of water divided by the mass of solids.

#### 2. Liquid Limit Test:

This section describes the laboratory procedure for determining the liquid limit of soils using the device specified in Section 3.8, securing the results of at least three trials, and the plotting of a flow curve.

3. Plastic Limit Test:

This section describes the laboratory procedure for determining the plastic limit of soils. The results of two trials must be obtained for averaging. This method is based upon AASHTO Designation T90 which has been modified for New York State Department of Transportation use.

#### 4. California Bearing Ratio:

California bearing ratio is the ratio of force per unit area required to penetrate into a soil mass with a circular plunger of 50mm diameter at the rate of 1.25 mm /min.

# **V. RESULT**

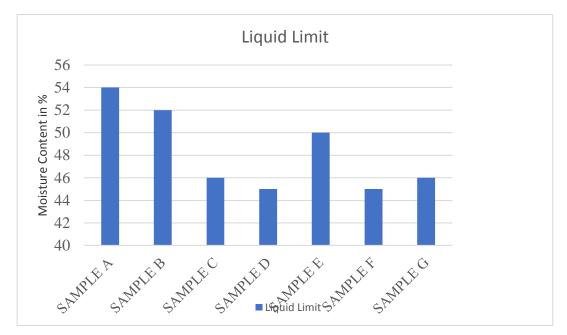
Table no 3: For sample pattern

Sr. No.	Sample Name	Sample Contents
1	Sample - A	Black Cotton Soil
2	Sample – B	Black Cotton Soil + 1 % Sodium Silicate + 2 % Lime
3	Sample – C	Black Cotton Soil + 2 % Sodium Silicate + 4 % Lime
4	Sample - D	Black Cotton Soil + 3 % Sodium Silicate + 6 % Lime
5	Sample – E	Black Cotton Soil + 1 % Envirobase
6	Sample – F	Black Cotton Soil + 2 % Envirobase
7	Sample – G	Black Cotton Soil + 3 % Envirobase

1.Liquid Limit Test:

Sr. No.	Sample Name	Liquid Limit	
1	Sample - A	54	
2	Sample – B	52	
3	Sample – C	46	
4	Sample - D	45	
5	Sample - E	50	
6	Sample - F	45	
7	Sample - G	46	

Table no 4: Liquid Limit Test Result

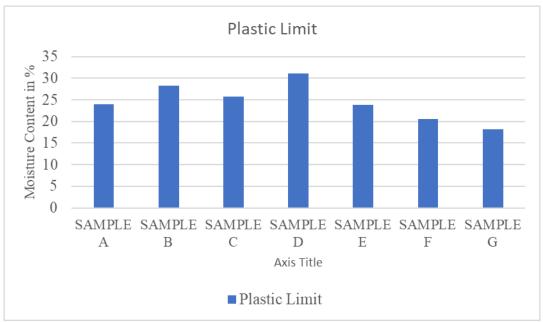


Graph No.1 Results of Liquid Limit Test

On the basis of experimental test results, it is observed that the value of the Liquid Limit of plane black cotton soil i.e. Sample-A is greater value as that of the Sample B, C, D, E, F & From the above graph it is clear that the, If we increasing the % of Sodium Silicate With lime & Envirobase in black cotton soil it reduces the Liquid Limit of that soil.

Sr. No.	Sample Name	Plastic Limit
1	Sample - A	24.02
2	Sample – B	28.25
3	Sample – C	25.79
4	Sample - D	31.03
5	Sample - E	23.81
6	Sample - F	20.6
7	Sample - G	18.17

### 2. *Plastic Limit Test:* Table No 5: Plastic Limit Test Result



Graph No. 2 Results of Plastic Limit Test

On the basis of experimental test results, it is observed that the value of the plane black cotton soil i.e. Sample-A is lesser value as that of the Sample B, C & D but the Value of Sample A is greater than Samples E, F & G. From the above graph it is clear that the, If we increasing the % of Sodium Silicate with lime in black cotton soil it increases the Plasticity of that soil and if we increases the % of Envirobase in black cotton soil it reduces the plasticity of the soil.

# 3. Plasticity Index:

It is the boundary between liquid limit and plastic limit

Sr. No	Sample Name	Liquid Limit (LL)	Plastic Limit (PL)	Plasticity Index (PI) PI=LL – PL
1	А	54	24.02	29.98
2	В	52	28.25	23.75
3	С	46	25.79	20.21
4	D	45	31.03	13.97
5	Е	50	23.81	26.19
6	F	45	20.6	24.4
7	G	46	18.17	27.83

Table No 6: Plasticity Index of Given Soil Sample Result

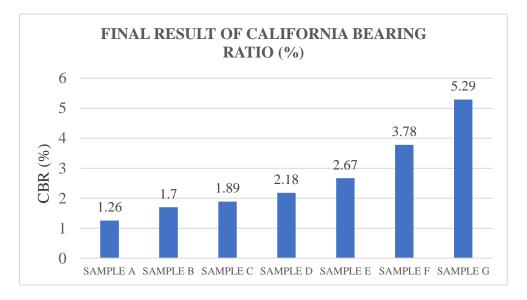


Graph No.3 Results of All Limit Test

The green line shows the boundary of the soil between the solid states to liquid state.

#### 4. California Bearing Ratio:

Sr. No.	Sample Name	California Bearing Ratio (%)
1	Sample-A	1.26
2	Sample-B	1.70
3	Sample-C	1.89
4	Sample-D	2.18
5	Sample-E	2.67
6	Sample-F	3.78
7	Sample-G	5.29



#### Graph No.4 Results of California Bearing Ratio Test

On the basis of experimental test results, it is observed that the value unconfined compressive strength of the plane black cotton soil i.e. Sample-A is less value as that of the Sample B, C, D, E, F & G. From the above graph it is clear that the, if we increasing the % of Sodium Silicate with lime & Envirobase in black cotton soil its increase in California Bearing ratio of that soil and gives the denser medium of hard surface.

#### **VI.** CONCLUSIONS

From the analysis of this results following conclusions are drawn:

- 1. Liquid limit of the soil will be decrease if we increase Sodium Silicate with lime & Envirobase in Black Cotton Soil if we add 1%, 2% and 3% Sodium Silicate with 2%,4%, & 6% of lime and another sample we added 1%, 2% & 3% of Envirobase. It reduced limit 0%, 1% and 2% respectively, from original soil liquid limits.
- Plastic limit of the soil sample will be increase when we add 1%, 2% & 3% of Sodium Silicate With 2%, 4% & 6% of lime separately in soil and the result we get are 28.25%, 25.79% & 31.03% respectively. When we add the 1%, 2% & 3% of Envirobase in black cotton soil it decreases plastic limit and the results are 23.81%, 20.6% & 18.17% respectively.
- 3. California Bearing Ratio values show the amount of increment when Sodium Silicate with lime and Envirobase is added to the black cotton soil. Gives the denser medium of hard surface.

#### ACKNOWLEDGMENT

We take this opportunity with great pleasure to express our deep sense of gratitude towards our guide. Mrs. S.R. Patil for her valuable guidance, encouragement and co-operation extended to us during this project work. We are so thankful to Mr. I.M. Jain Head, Department of Civil Engineering for providing departmental facilities for this work. We would also like to thank Dr. R.S. Prasad, Principal, Sinhgad Institute of Technology and Science for their help, support and cooperation during this project work. We would also like to thank the Sinhgad Technical Educational Society for providing access to the institutional facilities for our project work.

## REFERENCES

- [1] Muzaffar Ahmad Wani, Er. Abhishek and Rubel Sharma, (November 2017), "Soil stabilized with lime and sodium silicate" International journal of information movement, vol.2 issue VII page 102-110
- [2] Pramod kilabanur, Tanveer Ahmad, Dorothy bhagabati and yasaswini s, (June 2015), "Stabilization of black cotton soil using envirobase and sodium silicate with lime" International journal of scientific and technology research, vol.4 issue 06, page 344-348.
- [3] Hossein Moayedi, Bujang B. K. Huat, FalemehMoyadi, AfshinAsadi, and AlirezaParsaie, (2011), "Effect of Sodium Silicate on Unconfined Compressive Strength of Soft Clay" Electronic Journal of Geotechnical Engineering, Vol16/Page 189-294.
- [4] Shailendra Singh, (May 2015), "Stabilization of black cotton soil using lime" International journal of science and research, page 2090-2094.
- [5] Brajesh Mishra, (November 2015), "A study on engineering behavior of black cotton soil and its stabilization by use of lime" International journal of science and research, vol 4 issue 11 page 290-294.
- [6] Subzar Ahmad, Er vishal Yadav, (July 2018), "Effect of lime and sodium silicate on the stabilization of soil" JETIR volume 5, issue7, page 109-114.
- [7] Robert W Day "Foundation Engineering Handbook" based on IBC 2006
- [8] R. K. Katti (1979) Search for Solutions to Problems in Black Cotton Soils- IGC Annul Lecture, Indian Geotechnical Journal (vol.-9
- [9] IS 2720 (Part 2)-1973, "Determination of Water Content".
- [10] IS 2720 (Part 3/Sec 1)-1980, "Determination of Specific gravity".
- [11] IS 2720 (part 5)-1985, "Determination of Liquid Limit and plastic Limit".
- [12] IS 2720 (Part 7)-1980, "Determination of Water Content-Dry Density Relation.
- [13] Basma, Adnan. A, Tuncer, (1991) "Effect of Lime on Volume Change and Compressibility of Expansion Clays" Transportation Research Record No. 1295.